



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3811
Job Sheet 176232



Part No: 646.3811

Job Qty: 24 ea

Part Name: Radius Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 4/27/18 *m2416*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A NEW ISSUE 12-10-22 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	24 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Machining-1		DAS
110	CNC Vertical Machining	24 pcs	4/27/18	4/27/18	0.00	9.38	HAAS1-1		54
120	QC	24 pcs	4/27/18	4/27/18	0.00	0.00	QC2 Machining-1		9-89
130	QC	24 pcs	4/27/18	4/27/18	0.00	0.00	QC8 Machining-1		<i>7/18/05/03</i>
140	Outsource	24 pcs	4/27/18	4/27/18			ATG001-VC	5	<i>CT 18-5-N</i>
150	Packaging	24 pcs	4/27/18	4/27/18	0.00	0.00	Packaging2		<i>ADAS 7/26/01</i>
155	QC	24 pcs	4/27/18	4/27/18	0.00	0.00	QC5		<i>QCC</i>
180	Packaging	24 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-1		<i>11</i>
190	QC21-SA	24 Ea	4/27/18	4/27/18	0.00	0.00	QC21		<i>DAS 6</i>

Part Op 110 - 1-Machine per DWG

Descriptions: 140 - Issue P/O *039898* ATG, black anodize and prime as per dwg 646.3811 Rev. A

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6B1.000X00.250	7075-T6 Bar 1.000' X 0.250"	3.3600 ft (.14 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6B1.000X00.250	3	14	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Radius Block	3.000Inches ± 0.010	3.010 2.990		
2	Radius Block	0.810Inches ± 0.010	0.820 0.800		
3	Radius Block	0.190Inches ± 0.010	0.200 0.180		
4	Radius Block	0.190Inches ± 0.010	0.200 0.180		

DART
AEROSPACE

N/c

1470 AVIATION BLVD
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S070843



Part: 646.3811

Job No: 176232

Serial No/Batch: S070843

Revision:

Inspector:

Date: 05/12/18

2000
AZ
018

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	14.06.25	New Issue	KJ	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO039898**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039898

PO Date: 5/14/18

Due Date: 5/25/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177019	649.4818	Shim Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/18/18	12 pcs	0 pcs 12x	12 pcs	\$7.85/pcs	\$94.20 At 18/06/01
2	175987	646.3810	Bracket Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs 20x	20 pcs	\$7.85/pcs	\$157.00 At 18/05/25
3	176311	646.3814	Wiper Bracket Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Comformity is required	Firmed	5/18/18	20 pcs	0 pcs 20x	20 pcs	\$7.40/pcs	\$148.00 At 18/06/01
4	175988	646.3812	Gusset Bracket Issue P/O to ATG : _____ Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs 20x	20 pcs	\$7.40/pcs	\$148.00 At 18/05/25
5	176232	646.3811	Radius Block Issue P/O _____ ATG, black anodize and prime as per dwg 646.3811 Rev. A	Firmed	5/18/18	24 pcs	0 pcs 24x	24 pcs	\$7.85/pcs	\$188.40 At 18/06/01

CT



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915270

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 649.4818 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23089		Rev: E PO: PO039898 Line: 1
20 ea	Part: 646.3814 Wiper Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23091		Rev: N/C PO: PO039898 Line: 3
24 ea	Part: 646.3811 Radius Block Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23093		Rev: N/C PO: PO039898 Line: 5
24 ea	Part: 649.4815 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 23094		Rev: E PO: PO039898 Line: 6
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: MAY 31 2018			
Made in Canada.			

DAS
11
9-80

JUN 01 2018



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915270

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
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Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: _____	
	Receiver Signature: _____	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
	DAS 11 9-89 JUN 01 2018	
Made in Canada.		